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## PREPARATION OF 1,4-DIBROMOTETRAFLUOROBENZENE FROM 4-BROMOTETRAFLUOROBENZENETHIOL AND BROMINE. REACTIONS OF 1,4-DIBROMOTETRAFLUOROBENZENE WITH KSH

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**Abstract:** A process for preparation 1,4-dibromotetrafluorobenzene by pyrolysis of 4-bromotetrafluorobenzenethiol with bromine at 400°C has been developed and reaction of 1,4-dibromotetrafluorobenzene with KSH has been studied that leads mainly to substitution of bromine atoms by hydrogens.

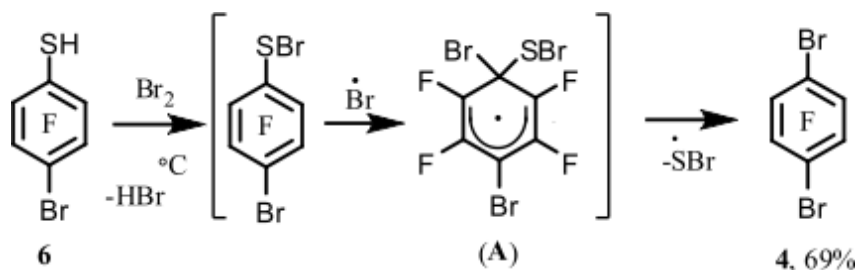
**Keywords:** pyrolysis, 1,4-dibromotetrafluorobenzene, KSH, halogenophilic reaction

Brominated polyfluoroarenes are important starting materials for syntheses of the wide range of polyfluoroaromatic compounds containing various functional groups [1,2]. The most available bromopolyfluoroarenes are bromopolyfluorobenzenes usually obtained by bromination of the corresponding polyfluorobenzenes with bromine in 65% oleum. Bromopentafluorobenzene (**1**) [3] and isomeric dibromotetrafluorobenzenes [4, 5, 6] were synthesized by this process. 1,2,4-Tribromotrifluorobenzene (**2**) was prepared by bromination of 1,2,4-trifluorobenzene with Br<sub>2</sub> in the presence of aluminum [7].

Compounds **1**, 1,2-, 1,3- (**3**), and 1,4-dibromotetrafluorobenzenes (**4**) can be used for preparation of polyfluorinated polyphenylenes [2]. Perfluorinated polyphenylenes were recommended for applications as lubricants and special coatings that protect technological equipment from radiation and aggressive media [8]. Pentafluorophenylmagnesium bromide synthesized from compound **1** and dibromotetrafluorobenzenes **3** and **4** are used to obtain polyfluorinated polyphenylenes; compounds **3** and **4** are involved in the Ullmann reaction for this purpose [2].

Recently we have developed a method for introducing bromine in polyfluoroarenes by substitution of the thiol group by bromine. Compound **1** is obtained by pyrolysis of pentafluorobenzenethiol (**5**) in the presence of bromine at 500°C [9]. Other monobromopolyfluoroarenes were obtained in a similar way. It seemed expedient to extend this approach to the synthesis of polybromofluoroarenes. The available 4-bromotetrafluorobenzenethiol (**6**) [10] was used for the pyrolysis in the presence of bromine to prepare compound **4**. Thiol **6** was purified by distillation under vacuum before carrying out the reaction. The distilled thiol **6** (98.5%) contained 4-chlorotetrafluorobenzenethiol (~1%) as the main impurity, this impurity is due to the presence of small amounts of chloropentafluorobenzene in compound **1**; thiol **6** containing this impurity was prepared from compound **1** by its reaction with KSH [10]. It turned out that the temperature for carrying out the pyrolysis of thiol **6** in the presence of bromine might be decreased to 400°C instead of 500°C used for the preparation of compound **1** and other bromopolyfluoroarenes [9]. When thiol **5** was brominated at 400°C, the substitution of the thiol group by bromine did not run to completion to give a mixture of compound **1** and decafluorodiphenyl disulfide in the ratio of 4 : 1. The

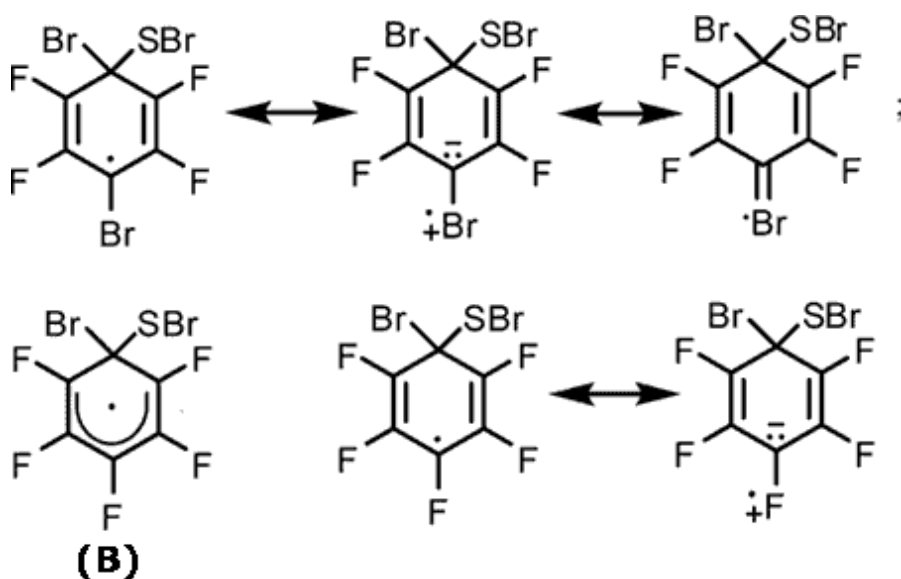
yield of arene **1** reached 42% [9]. Thiol **6** proved to react with bromine at 400°C to give compound **4** in 69% yield. The scheme for the formation of compound **4** is similar to that proposed in work[9].



The higher yield of compound **4** in comparison with the yield of arene **1** at 400°C can indicate that the reactivity of thiol **6** is higher than that of thiol **5**.

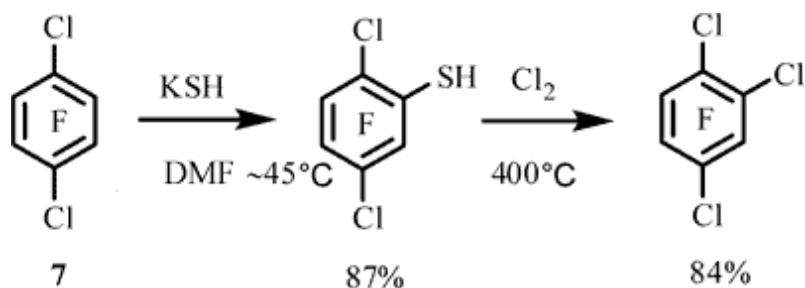
The similar result was obtained in the pyrolysis of an equimolar mixture of thiols **5** and **6** when the deficiency of bromine took place; in this case a mixture of arenes **1** and **4** was formed in the molar ratio of ~1 : 1.8 (according to  $^{19}\text{F}$  NMR data).

The higher reactivity of thiol **6** compared to that of thiol **5** under similar conditions might be explained by the higher stability of intermediate radical  $\sigma$ -complex (A) formed from thiol **6** as compared with the stability of  $\sigma$ -complex (B) resulted from thiol **5**.



The stability of radical  $\sigma$ -complex (A) appear to increase as a result of involving a bromine atom in delocalization of the unpaired electron. For example, it is well known that the  $\alpha$ -chlorine atoms stabilize the radical more effectively than the  $\alpha$ -fluorine atoms [11].

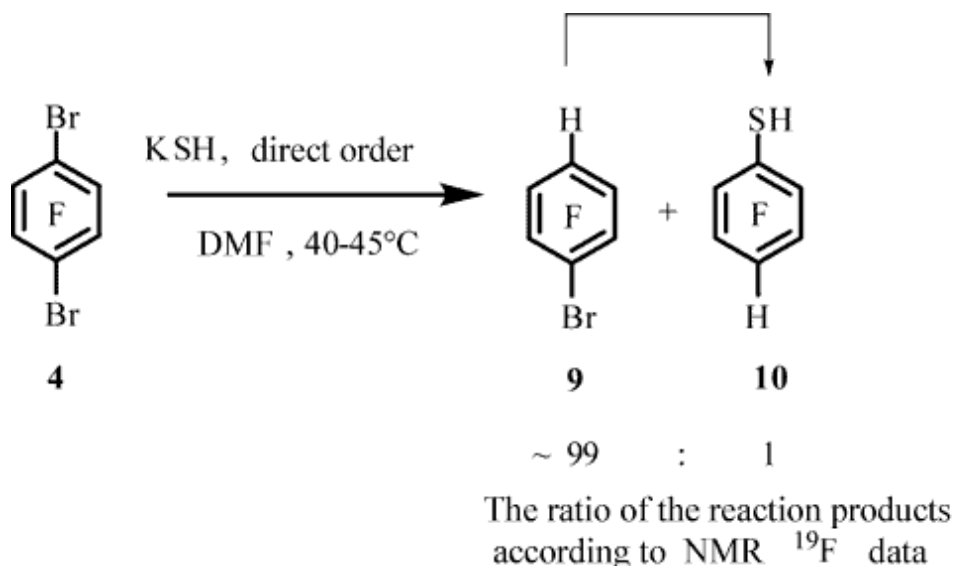
Earlier we used 1,4-dichlorotetrafluorobenzene (**7**) to synthesize 1,2,4-trifluorotrichlorobenzene using transformation of arene **7** into 2,5-dichlorotrifluorobenzenethiol followed by its pyrolysis in the presence of chlorine at ~400°C [12].



We considered it expedient to use a similar approach to the synthesis of compound **2** from arene **4**. However, unlike the reaction of arene **7** with KSH, arene **4** reacts with KSH in a complicated manner to give a mixture of various compounds.

The attempt to introduce the thiol group in arene **4** to obtain 2,5-dibromotrifluorobenzenethiol (**8**) under conditions similar to those used for the similar reaction of arene **7** with KSH [12] have failed. Thiol **8** was not formed (according to  $^{19}\text{F}$  and  $^1\text{H}$  NMR and GC-MS data, Table 1, entry 1). As a result 1-bromo-2,3,5,6-tetrafluorobenzene (**9**) was predominantly formed in addition to very small amounts of 2,3,5,6-tetrafluorobenzenethiol (**10**) and traces of thiol **6** and 1,2,4,5-tetrafluorobenzene (**11**). The formation of

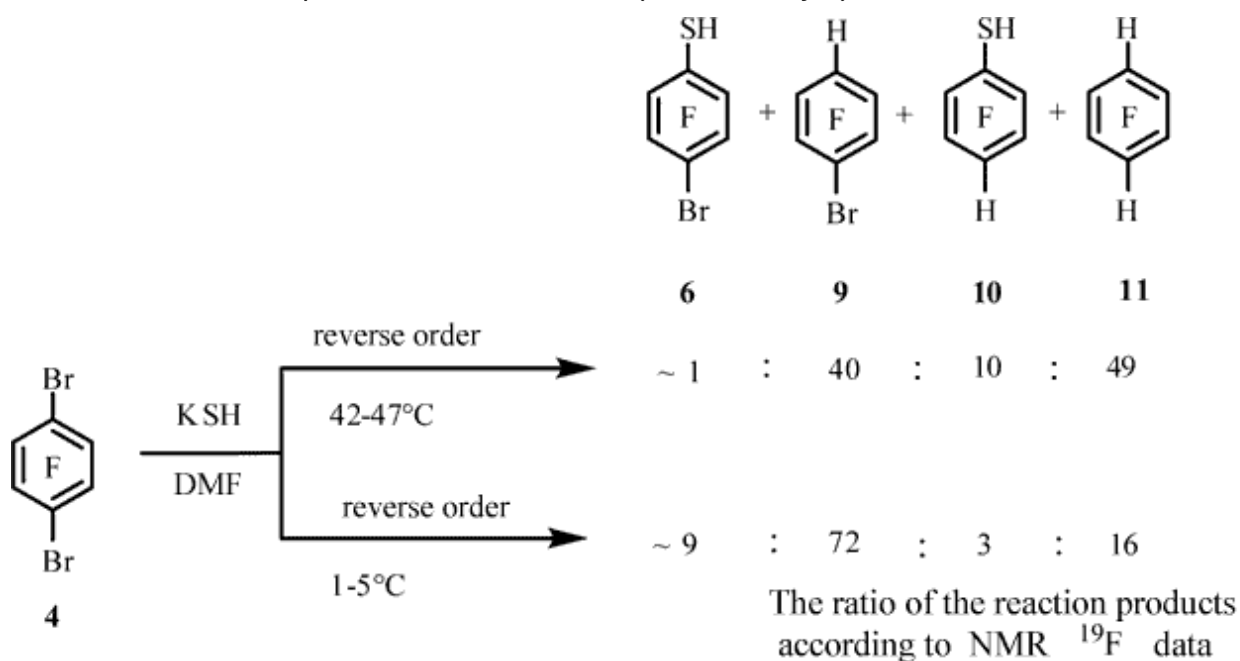
well known compounds **6**, **9**, **10**, and **11** was confirmed by  $^{19}\text{F}$  and  $^1\text{H}$  NMR spectra [9,10,13], as well as GC-MS data.



A decrease in the reaction temperature to 1-5°C did not change the main result of the reaction. In this case, in addition to compounds **9**, **6**, **10**, **11**, the formation of thiol **8** was recorded according to  $^{19}\text{F}$  and  $^1\text{H}$  NMR and GC-MS data. The compound **9** : **6** : **10** : **11** : **8** ratio was  $\sim 78 : 13 : 3 : 2 : 4$  ( $^{19}\text{F}$  NMR data, Table 1, entry 2).

Earlier it was shown that thiol **10** was formed in the reaction of compound **9** with c KSH [10].

When the reactants were mixed in the reverse order at 42-47°C, compound **11** was predominantly formed in addition to significant amount of compound **9**; the resulting mixture also contained thiol **10** and minor amount of thiol **6** (Table 1, entry 3). Compound **9** became the major product of the reaction carried out at 1-5°C, and the content of arene **11** decreased as the content of thiol **6** increased; the formation of minor amounts of compounds **10** was observed (Table 1, entry 4).



We can assume that compounds **9** and **11** were formed as a result of halogenophilic reaction [10, 14, 15, 16, 17], while compounds **6** and **10** are the result of nucleophilic reaction of  $-\text{SH}$  at the C-Br bond of compounds **4** and **9** [10, 18].

It was shown that carrying out the reaction of arene **4** with KSH in the presence of azobenzene additive as an inhibitor of the radical chain process [19, 20] at  $\sim 45^\circ\text{C}$  in the cases of both direct and reverse order of mixing the reactants did not result in any significant changes in the ratio of products. In the case of direct order of mixing the reactants, the compound **9** : **6** : **10** : **11** ratio was  $\sim 91 : 2 : 3 : 4$  (Table 1, entry 5), in the case of reverse order of mixing the reactants, the compound **9** : **6** : **10** : **11** ratio was  $\sim 30 : 1 : 9 : 60$ , respectively (according to  $^{19}\text{F}$  NMR data, Table 1, entry 6); these data might argue for the halogenophilic mechanism of formation of compounds **9** and **11**.

## Experimental

$^{19}\text{F}$  and  $^1\text{H}$  NMR spectra were recorded on a Bruker AV-300 spectrometer (282.4 MHz for  $^{19}\text{F}$ , 300 MHz for  $^1\text{H}$ ) in  $\text{CCl}_4$  with  $(\text{CD}_3)_2\text{CO}$  additive. The positive values of chemical shifts correspond the signals in the region downfield from  $\text{C}_6\text{F}_6$  and TMS, respectively;  $\text{C}_6\text{F}_6$  and HMDS (0.04 ppm from TMS) were used as the internal standards. A chromatograph with a mass-selective detector HP G1801A was used for GC-MS. The ionizing electron energy was 70 eV. Separation of substances was carried out on a column of 30 m length and 0.25 mm internal diameter, covered with a HP-5 copolymer film of 0.25 mm thickness; helium was used as a carrier gas with flow rate 1 ml/min, column temperature 50 to 280°C, ion source temperature 173°C. GLC-analysis was carried out on a Hewlett Packard HP 5980 chromatograph fitted with a thermal conductivity detector and a quartz capillary column HP-5 (stationary phase – dimethyldiphenylpolysiloxane), 30 m  $\times$  0.52 mm/2.6 mm. Identification of compounds **8**, **9**, **10**, and **11** as well as **1** and **4** was carried out using  $^{19}\text{F}$  and  $^1\text{H}$  NMR and GC-MS analyses of the reaction mixtures.

The starting thiol **6** was prepared using a procedure given in [10] and purified by distillation under vacuum (7 – 8 mm Hg) followed by crystallization from hexane.  $^{19}\text{F}$  NMR ( $\delta$ , ppm): 26.0 m ( $\text{F}^{2,6}$ ), 29.0 m ( $\text{F}^{3,5}$ ).  $^1\text{H}$  NMR ( $\delta$ , ppm): 3.98 s (SH) [10].

**1,4-Dibromotetrafluorobenzene (4).** The pyrolysis of thiol **6** in the presence of bromine at 400°C was carried out in a quartz tube (a reactor 400  $\times$  20 mm) heated in an electric tube furnace. The system was blown with argon before bromine and polyfluorobenzenethiol **6** were fed in the reactor under argon (~3 l/h). Thiol **6** (3.87 g, 14.83 mmol) was preliminarily melt and fed simultaneously with  $\text{Br}_2$  (8.38 g, 52.44 mmol) from separate dropping funnels for 8.3 мин. The products of bromination were collected in a receiving flask cooled with ice water. Afterwards the temperature of the reaction mixture was adjusted to room temperature, and the reaction mixture was treated with a sodium sulfite solution (17.21 g in 70 ml of water) to remove the bromine and then it was steam distilled. A solid product was separated by filtration and dried over  $\text{CaCl}_2$  to yield 3.16 g of arene **6** of 99% purity (GLC).  $^{19}\text{F}$  NMR (d, ppm): 30.6 s [21].

**Pyrolysis of a mixture of thiols 5 and 6 in the presence of bromine deficiency.** The pyrolysis of a mixture of thiols **5** and **6** in the presence of bromine at 400°C was carried out using a procedure described above. A mixture of thiol **5** (0.98 g, 4.90 mmol) and thiol **6** (1.30 g, 4.98 mmol) was preliminary melt and fed simultaneously with  $\text{Br}_2$  (0.91 g, 5.69 ммоль) for 2.8 min. The reaction mixture was collected and treated with a sodium sulfite solution (5.10 g in 50 ml of water). The product was separated from water by decantation and dried over  $\text{CaCl}_2$ , as a result 2,14 g of the product was obtained. The molar ratio of arenes **1** and **4** was ~1:1.8 ( $^{19}\text{F}$  NMR). The product also contained decafluoro-, bromononafluoro- and dibromooctafluorodiphenyl disulfides (GC-MS).

### Reactions of 1,4-dibromotetrafluorobenzene (4) with potassium hydrosulfide (typical procedure)

In the case of the direct order of mixing the reactants, compound **4** was dissolved in DMF and a solution of KSH in ethylene glycol (~4- 4.2 mol/l) was added to the resulting solution of compound **4** with stirring. In the case of the reverse order of mixing the reactants, compound **4** was dissolved in DMF (5 ml) and the resulting solution was added to a KSH solution diluted with DMF. When the reactants were mixing, spontaneous heating up of the reaction mixture started. If necessary, the temperature of the reaction mixture presented in Table 1 was maintained by placing the flask in a cooling bath. The time of mixing the reactants and the changes in the temperature of the reaction mixture that occur in this case are given in a column titled "mixing the reactants". The reaction mixture was stirred for the period of time that is given in a column titled "exposure". Then the reaction mixture was poured into a mixture of concentrated hydrochloric acid (15 ml) and ice (20-25 g), its temperature was adjusted to room temperature, and the reaction mixture was steam distilled. The organic layer was separated, dried over  $\text{CaCl}_2$  and analyzed by  $^{19}\text{F}$  and  $^1\text{H}$  NMR, GC-MS, and GLC methods.

**Table 1.** Reactions of 1,4-dibromotetrafluorobenzene (4) with potassium hydrosulfide

Entry no.	Amounts taken for reacting	Time (min)/ Temperature (°C)	Yield of mixture, g	
Compound <b>4</b> , g (mmol)	DMF, ml	KSH, ml	mixing the reactants	exposure
1.04 (3.38)		10	1.7	5.7/40-45 120/42- 0.61

1 <sup>1</sup>					45	
2 <sup>1</sup>	1.20 (3.90)	11	2.0	5.6/1-5	180/1-5	0.71
3 <sup>2</sup>	1.45 (4.71)	5+10	2.2	5.8/42-45	135/42-47	0.74
4 <sup>2</sup>	1.31 (4.26)	5+9	2.0	5.7/1-5	190/2-5	0.70
5 <sup>1a</sup>	1.08 (3.51)	10	1.8	5.1/42-47	130/44-47	0.65
6 <sup>2a</sup>	1.10 (3.57)	4+8	1.8	5.6/41-48	130/46-48	0.64

<sup>1</sup> Direct order of mixing

<sup>2</sup> Reverse order of mixing

<sup>a</sup>with azobenzene additive (**4** : PhN<sub>2</sub>Ph ~ 1 : 0.4)

**2,5-Dibromotrifluorobenzenethiol (8)**. <sup>19</sup>F NMR ( $\delta$ , ppm): 32.7 dd (F<sup>4</sup>, J<sub>F<sub>4</sub>-F<sub>3</sub></sub> 22 Hz, J<sub>F<sub>4</sub>-F<sub>6</sub></sub> 1.7 Hz), 34.1 ddd (F<sup>3</sup>, J<sub>F<sub>3</sub>-F<sub>4</sub></sub> 22 Hz, J<sub>F<sub>3</sub>-F<sub>6</sub></sub> 11 Hz, J<sub>F<sub>3</sub>-H</sub> 1.5 Hz), 61.3 ddd (F<sup>6</sup>, J<sub>F<sub>6</sub>-F<sub>3</sub></sub> 11 Hz, J<sub>F<sub>6</sub>-H</sub> 2.5 Hz, J<sub>F<sub>6</sub>-F<sub>4</sub></sub> 1.7 Hz). <sup>1</sup>H NMR ( $\delta$ , ppm): 4.30 dd (SH, J<sub>H-F<sup>6</sup></sub> 2.5 Hz, J<sub>H-F<sub>3</sub></sub> 1.5 Hz). Found: [M]<sup>+</sup> 320, 2 bromine atoms. Calculated, M 320.

**1-Bromo-2,3,5,6-tetrafluorobenzene (9)**. <sup>19</sup>F NMR ( $\delta$ , ppm): 24.9 m (F<sup>3,5</sup>), 29.2 m (F<sup>2,6</sup>). <sup>1</sup>H NMR ( $\delta$ , ppm): 7.25 tt (H<sup>4</sup>, J<sub>H-F<sup>3,5</sup></sub> 9.5 Hz, J<sub>H-F<sup>2,6</sup></sub> 7.5 Hz) [9].

**2,3,5,6-Tetrafluorobenzenethiol (10)**. <sup>19</sup>F NMR ( $\delta$ , ppm): 23.5 m, 24.4 m. <sup>1</sup>H NMR ( $\delta$ , ppm): 3.91 s (SH), 6.92 tt (H<sup>4</sup>, J<sub>H-F<sup>3,5</sup></sub> 9.5 Hz, J<sub>H-F<sup>2,6</sup></sub> 7.5 Hz) [10].

**1,2,4,5-Tetrafluorobenzene(11)**. <sup>19</sup>F NMR ( $\delta$ , ppm): 23.5 m. <sup>1</sup>H NMR ( $\delta$ , ppm): 7.15 m [13].

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