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**MECHANISM FOR INITIATION CATION POLYMERIZATION OF  
*p*-METYLSTYRENE IN THE PRESENCE OF  $\text{BF}_3 \cdot \text{HF}$  CATALYST  
IN TOLUENE AT 1: 1: 2 RATIO**

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**Abstract:** In this paper, initiation mechanism of cationic polymerization of *p*-methylstyrene in the presence of a complex catalyst  $\text{BF}_3 \cdot \text{HF}$  in toluene at the ratio of 1: 1: 2 has been studied by *ab initio* method. The values of activation energies and reaction enthalpy are estimated.

**Keywords:** initiation mechanism, *p*-methylstyrene, boron fluoride catalyst - hydrogen fluoride, toluene, activation energy, enthalpy, *ab initio* method.

**Introduction**

Boron fluoride - hydrogen fluoride ( $\text{BF}_3 \cdot \text{HF}$ ) is a typical catalyst for cationic polymerization [1], the classical stages of which are initiation, growth and termination of material chain [2]. It is obvious that varying the character of Lewis acid (for example,  $\text{BF}_3$ ,  $\text{BF}_2\text{CH}_3$ ,  $\text{BF}(\text{CH}_3)_2$ ,  $\text{B}(\text{CH}_3)_3$ ,  $\text{BF}_2\text{CH}_5$ , etc.) and Brønsted acid (HF, HCl, HBr, etc.) in catalyst composition, as well as the stoichiometric composition “catalyst : solvent” (1: 1 (in this case - toluene), 1: 2, 1: 3, 1: 4, etc.) opens up in practice the possibility of controlling the polymerization process at initiation stage, up to production of a polymer (oligomer, telomer, and, in particular - poly-*p*-methylstyrene) with specified physicochemical properties. In this regard, the aim of this paper is to study the initiation

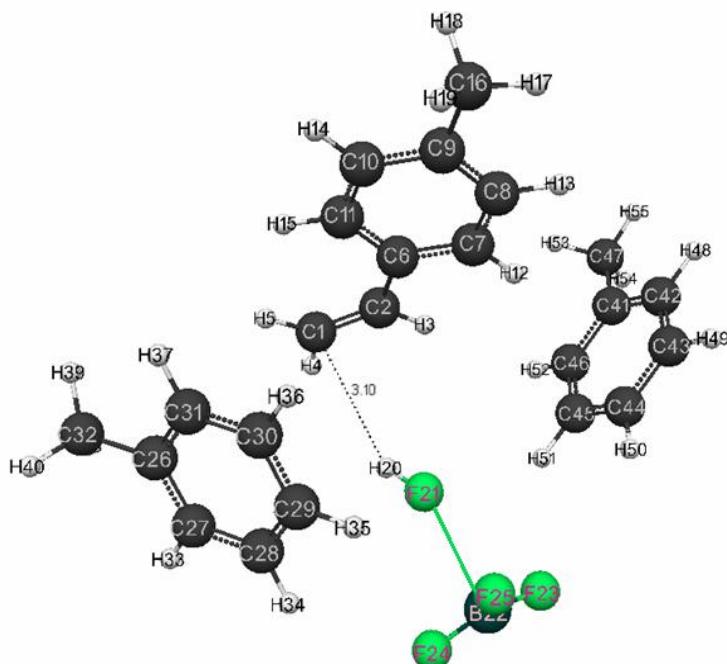
mechanism of cationic polymerization of *p*-methylstyrene in toluene under the action of  $\text{BF}_3 \cdot \text{HF}$  catalyst in the ratio “ $\text{BF}_3 \cdot \text{HF} - p\text{-methylstyrene (1)} : \text{toluene (2)}$ ”, and to calculate the activation energies ( $E_A$ ) and the enthalpy ( $\Delta H$ ) of reaction, which cannot be determined experimentally. The initiation mechanism for  $\text{BF}_3 \cdot \text{HF} - p\text{-methylstyrene} - \text{toluene}$  system with stoichiometric composition 1: 1: 1 was studied in [3].

### Methodical part

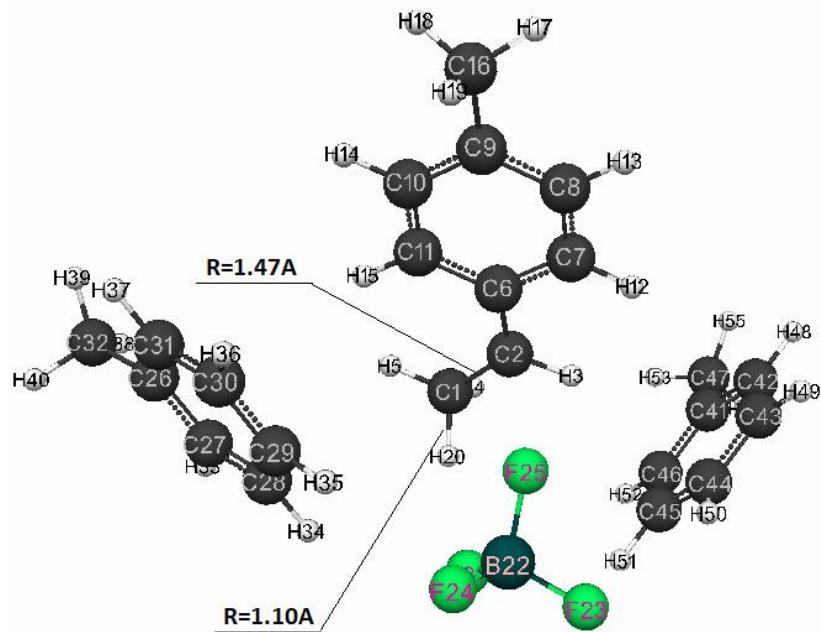
A quantum chemical study of initiation mechanism of *p*-methylstyrene was carried out by *ab initio* RHF/6-311G\*\* method [4] in accordance with procedure, for example, described in [5-8], using software [9-11]. The reaction coordinate is  $\text{R}_{\text{C}(1)\text{H}(20)}$ .

### Calculation results

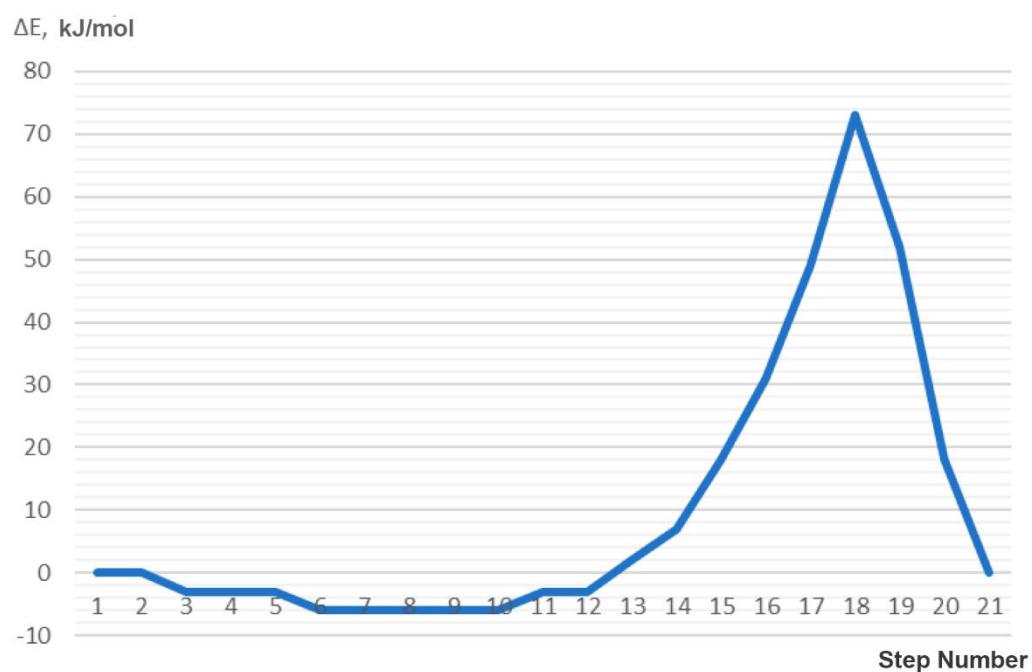
The results of quantum chemical calculations of the initial model, the formed active center (AC), the energy profile of reaction and the change of atoms charges (directly involved in this reaction) are shown in Figure 1-4 and in Table 1.



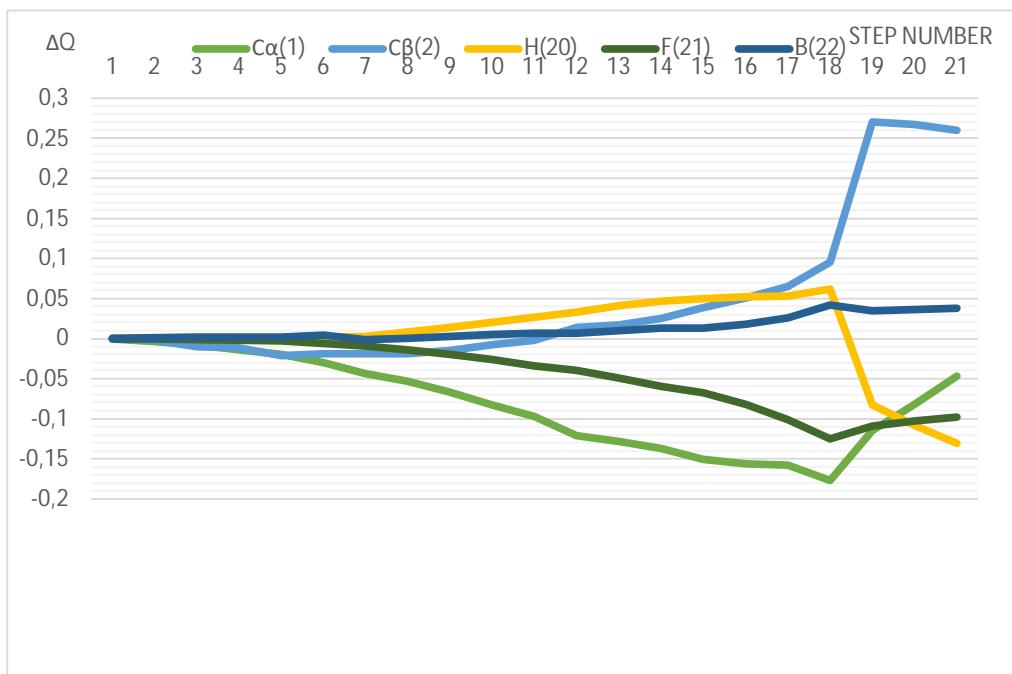
**Figure 1.** Initial model of interaction reaction of complex catalyst  $\text{HF} \cdot \text{BF}_3$  with *p*-methylstyrene in toluene with stoichiometric composition 1: 1: 2.



**Figure 2.** The result of reaction of complex catalyst  $\text{HF} \cdot \text{BF}_3$  with *p*-methylstyrene in toluene with stoichiometric composition 1: 1: 2.



**Figure 3.** Change in total energy ( $\Delta E$ ) along the coordinate of studied reaction (No. 1-21 - interaction steps).



**Figure 4.** Changes of atoms charges directly involved in reaction:  
C (1), C (2), H (20), F (21) and B (22).

The values of all atoms charges of the molecular system at extremum points along the reaction coordinate  $R_{H(20)-C(1)}$  are listed in Table 1. From Table 1 it can be seen that the law of charge conservation clearly runs at each stage of components interaction.

**Table 1.** Atoms charges at extremum points (steps 1, 9, 12, 18, 21).

Atom	No. of step				
	1	9	12	18	21
C(1) <sub>a</sub>	-0,210	-0,277	-0,331	-0,387	-0,257
C(2) <sub>β</sub>	-0,136	-0,151	-0,122	-0,041	0,124
H(3)	0,122	0,127	0,128	0,144	0,232
H(4)	0,114	0,130	0,136	0,146	0,129
H(5)	0,107	0,136	0,150	0,163	0,118
C(6)	-0,090	-0,088	-0,095	-0,134	-0,181
C(7)	-0,063	-0,052	-0,045	-0,024	0,052
C(8)	-0,097	-0,098	-0,097	-0,100	-0,120
C(9)	-0,120	-0,116	-0,114	-0,102	-0,051
C(10)	-0,095	-0,096	-0,096	-0,102	-0,118
C(11)	-0,051	-0,043	-0,044	-0,017	0,048
H(12)	0,135	0,138	0,132	0,122	0,137
H(13)	0,084	0,085	0,086	0,090	0,110
H(14)	0,082	0,085	0,086	0,092	0,110

H(15)	0,088	0,097	0,104	0,122	0,153
C(16)	-0,176	-0,177	-0,178	-0,180	-0,187
H(17)	0,094	0,095	0,095	0,098	0,116
H(18)	0,108	0,107	0,109	0,111	0,118
H(19)	0,105	0,109	0,109	0,117	0,142
H(20)	0,357	0,371	0,390	0,419	0,227
F(21)	-0,343	-0,363	-0,383	-0,468	-0,441
B(22)	0,821	0,824	0,828	0,863	0,859
F(23)	-0,269	-0,273	-0,276	-0,302	-0,403
F(24)	-0,274	-0,272	-0,276	-0,301	-0,398
F(25)	-0,278	-0,277	-0,280	-0,316	-0,482
C(26)	-0,121	-0,120	-0,120	-0,121	-0,124
C(27)	-0,090	-0,099	-0,100	-0,100	-0,122
C(28)	-0,115	-0,098	-0,097	-0,109	-0,112
C(29)	-0,176	-0,136	-0,132	-0,129	-0,125
C(30)	-0,058	-0,084	-0,089	-0,091	-0,087
C(31)	-0,099	-0,105	-0,098	-0,092	-0,116
C(32)	-0,177	-0,176	-0,177	-0,177	-0,173
H(33)	0,090	0,087	0,087	0,087	0,086
H(34)	0,118	0,113	0,114	0,123	0,146
H(35)	0,119	0,116	0,114	0,117	0,141
H(36)	0,103	0,096	0,095	0,093	0,090
H(37)	0,088	0,085	0,085	0,084	0,080
H(38)	0,102	0,097	0,098	0,099	0,093
H(39)	0,094	0,096	0,096	0,094	0,090
H(40)	0,115	0,112	0,112	0,112	0,115
C(41)	-0,115	-0,113	-0,113	-0,114	-0,120
C(42)	-0,099	-0,107	-0,107	-0,105	-0,105
C(43)	-0,088	-0,084	-0,086	-0,088	-0,102
C(44)	-0,121	-0,120	-0,117	-0,119	-0,139
C(45)	-0,083	-0,091	-0,094	-0,104	-0,116
C(46)	-0,110	-0,115	-0,113	-0,116	-0,118
C(47)	-0,176	-0,174	-0,175	-0,175	-0,172
H(48)	0,084	0,086	0,086	0,086	0,084
H(49)	0,094	0,095	0,096	0,096	0,095
H(50)	0,105	0,108	0,111	0,121	0,142
H(51)	0,111	0,114	0,112	0,120	0,142
H(52)	0,086	0,087	0,087	0,087	0,090
H(53)	0,104	0,096	0,096	0,097	0,094

H(54)	0,109	0,113	0,113	0,114	0,116
H(55)	0,093	0,099	0,098	0,096	0,092

Thus, in this paper we performed the quantum chemical study of initiation mechanism of cationic polymerization of *p*-methylstyrene under the action of complex catalyst  $\text{BF}_3 \cdot \text{HF}$  with toluene in the 1: 1: 2 ratio by *ab initio* method. Analysis of atoms charges changes directly involved in this reaction (see Figure 4), behavior of reaction fragments, breaking and formation of new bonds indicate that the mechanism under study is usual acceptance of H (1)<sup>+</sup> proton from  $\text{BF}_3 \cdot \text{HF}$  catalyst and its addition to  $\alpha$ -carbon monomer atom. The calculated values  $E_A = 73 \text{ kJ/mol}$ ,  $\Delta H = 0 \text{ kJ/mol}$ .

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